

KOMET JEL[®] MGF XH MICRO M1-M2,5

Thread Milling into hardened steels between 45-60 HRC

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Application:

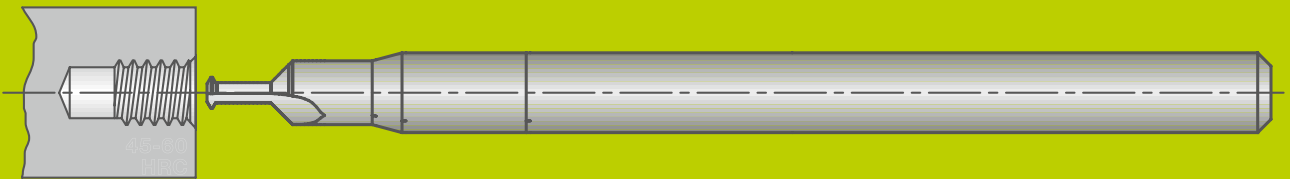
- Hardened steels between 45-60 HRC
- Threads can be made directly in hardened components, e.g. aviation components, implants, etc.
- Complex re-machining due to hardening distortion can be avoided.
- Anti-clockwise cutting from M1 to M2.5

New: MFG XH Micro – thread milling and 90° countersinking of M1 – M2.5

Benefits for you:

- Thread milling directly into hardened materials
- Reduction in tool costs:
One tool for two processes; 90° countersinking & thread milling with a single tool
- CNC programs can be called up 24/7 from anywhere in the world*
- Multiple uses – thread milling and 90° countersinking, e.g. M1.1 and M1.2 are made with an M1 thread milling cutter

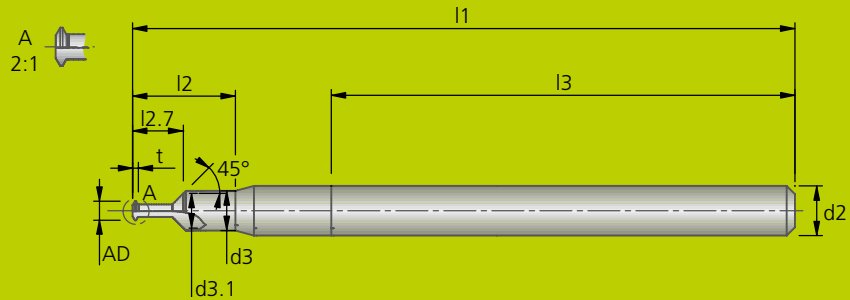
* CNC programs can be configured online at <http://tpt.kometgroup.com> or can be obtained on request from tel.: +49 (0) 711 78891-0.



KOMET JEL® MGF XH Micro M1-M2,5 with rear chamfer, 1.5 × D



- For metric ISO thread DIN 13
- For hard machining of materials with hardness M45 HRC
- Shank Ø DIN 6535 Form HE/HA
- Tools without internal coolant supply
- Cutting material: solid carbide
- Tools are cutting counter clockwise



MGF XH 1,5×D												TiCN
Nominal Ø	t	Drill Ø	l1	l2.7	l2	l3	d2	d3.1	d3	AD	Z	Order No.
M1	0,25	0,75	40	2,1	5,2	28	3	1,5	1,8	<Ø 0,75	2	88977001000001
M1,4	0,30	1,10	40	2,6	5,7	28	3	1,7	2,0	<Ø 1,10	2	88977001000004
M1,6	0,35	1,25	40	3,1	6,0	28	3	2,1	2,4	<Ø 1,25	2	88977001000005
M2	0,40	1,60	40	3,7	*	28	3	2,6	3,0	<Ø 1,60	2	88977001000008
M2,2	0,45	1,75	40	3,9	*	28	3	2,5	3,0	<Ø 1,75	2	88977001000009
M2,5	0,45	2,05	40	4,5	*	28	3	2,9	3,0	<Ø 2,05	3	88977001000011

*d3=d2



GERMANY

KOMET GROUP GmbH
Zeppelinstraße 3
74354 Besigheim
Tel. +49(0)7143.373-0
Fax +49(0)7143.373-233
info@kometgroup.com

GERMANY

KOMET Precision Tools GmbH & Co. KG
Zeppelinstraße 3
74354 Besigheim
Tel. +49(0)7143.373-0
Fax +49(0)7143.373-233
info@kometgroup.com

GERMANY

KOMET JEL Precision Tools GmbH & Co. KG
Ruppmannstraße 32
70565 Stuttgart / Vaihingen
Tel. +49(0)711.78891-0
Fax +49(0)711.78891-11
info@kometgroup.com

BRAZIL

Komet do Brasil Ltda.
Rua Brasileira, 439
07043-010 Guarulhos - São Paulo
Tel. +55(0)11.6423-5502
Fax +55(0)11.6422-0069
info.br@kometgroup.com

CHINA

KOMET GROUP
Precision Tools (Taicang) Co., Ltd.
(Headquarter Asia Pacific)
No. 5 Schaeffler Road
Taicang, Jiangsu Province, 215400
Tel. +86(0)512.535757-58
Fax +86(0)512.535757-59
info.cn@kometgroup.com

FRANCE

KOMET S.à.r.l.
46-48 Chemin de la Bruyère
B.P. 47
69572 Dardilly CEDEX
Tel. +33(0) 4 37 46 09 00
Fax +33(0) 4 78 35 36 57
info.fr@kometgroup.com

GREAT BRITAIN

KOMET (UK) Ltd.
Unit 4 Triton Park
Brownsover Road
Swift Valley
Rugby, CV21 1SG
Tel. +44(0)1788.5797-89
Fax +44(0)1788.5797-90
info.uk@kometgroup.com

INDIA

KOMET Precision Tools India Pvt. Ltd.
121/B, Bommasandra Industrial Area
BANGALORE - 560 099
Tel. +91-80-27834821
Fax +91-80-27834495
info.in@kometgroup.com

ITALY

KOMET Utensili S.R.L.
Via Menotti Serrati 74
20098 S. Giuliano Mil.
Tel. +39-02-98 40 28 1
Fax +39-02-98 44 96 2
info.it@kometgroup.com

JAPAN

KOMET GROUP KK
2202-1 Ooyama Komaki city
485-0026 Aichi
Tel. +81(0)568-74-7331
Fax +81(0)568-74-7332
info.jp@kometgroup.com

MEXICO

KOMET de Mexico
S. de R. L. de C.V
Acceso „A“, No. 110
Parque Industrial Jurica,
76120, Queretaro, Qro. Mexico
Tel. +52-442 2-18-25-44
Fax +52-442 2-18-20-77
info.mx@kometgroup.com

AUSTRIA

KOMET GROUP GmbH
Wagramer Straße 173
1220 Wien
Tel. +43-1-2 59 22-04
+43-1-2 59 22-12
Fax +43-1-2 59 22 12-76
info.at@kometgroup.com

POLAND

KOMET-URPOL Sp.z.o.o.
ul. Stoczniewców 2
47-200 Kdzierzyn-Kole
Tel. +48-77-482 90 60
Fax +48-77-406 10 70
info.pl@kometgroup.com

RUSSIA

KOMET GROUP GmbH
ul. Spartakovskaya, 2V
420107, Kazan
Tel. +7 843 5704345
Fax +7 843 2917543
info.ru@kometgroup.com

SWEDEN

Square Tools AB
Box 9177
20039 Malmö
Tel. +46-40-49 28 40
Fax +46-40-49 19 95
info.se@kometgroup.com

SWITZERLAND

KOMET DIHART AG Precision Tools
Industriestrasse 2
4657 Dulliken
Tel. +41(0)62.2854-200
Fax +41(0)62.2854-202
info.ch@kometgroup.com

CZECH REPUBLIC

KOMET GROUP CZ s.r.o.
Na Hůrce 1041/2,
160 00 Praha 6
Tel. +42(0)2 35 01 00 10
Fax +42(0)2 35 31 18 90
info.cz@kometgroup.com

USA

KOMET of America, Inc.
2050 Mitchell Blvd.
Schaumburg
IL 60193-4544
Tel. +1-8 47-9 23 / 84 80
+1-8 47-9 23 / 84 80
Fax +1-8 00-8 65 / 66 38
customerservice@komet.com

www.kometgroup.com

PRESENTED BY: